

Array Solid Surface

Technical Update September 2011

This update refers to the Array “Pearl Collection” of colors including:

#F912 (1/2” & ¼” sheets)

#F920 (1/2” & ¼” sheets)

These colors contain natural materials that create an iridescent dimensional appearance which is exclusive to the Array brand. The textural surface variations found in these colors are inherent to the material and are considered a feature. They offer unique natural tactile and visual properties along with all the usual benefits of solid surface – seamless appearance – integrated sink options – ease of maintenance - and a ten year warranty.

These colors are not suitable for thermoforming and should not be used in those applications.

Normal fabrication tooling and procedures should be used with these colors. Due to the construction of these colors and the natural ingredients used, you may experience some small voids within the sheets as you process them. These can be filled using color matched joint adhesive. Please inspect the material during the fabrication process and fill any voids if necessary.

The finishing process can be completed using the same steps used for other Array colors but we strongly recommend the use of 3M Micron™ and 3M Trizact™ or a high quality equivalent. Please reference the Finishing Guide supplied by Maxstone International for more details. Proper finishing techniques must be used with these colors to achieve a suitable final product.

Prior to cutting and or fabricating these colors, you should assure that your customer, end user, and or owners understand this new and unique natural tactile and visual finish. Please contact us with any questions or concerns.

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